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reprint

649.5013

Job Sheet 209031



Part No: 649.5013

Job Qty: 16 pcs

Part Name: Deflector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/8/20

Job Tracking No:

Due Date: 12/1/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D IPP REV:A NEW ISSUE 13-09-24 RQ VERIFIED BY:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Bandsaw - 1	16 pcs		11/16/20	0.00	0.80	Bandsaw - 1		<i>[Signature]</i>
110	HAAS 4 Axis - B4B	16 pcs		11/17/20	1.00	6.28	HAAS - 1 - B4B		<i>[Signature]</i>
							HAAS - 2 - B4B		
							HAAS - 3 - B4B		
							HAAS - 4 - B4B		
120	QC 2	16 pcs		11/17/20	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		<i>[Signature]</i>
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		



Container No: S298791



Part: 649.5013

Job No: 209031

Serial No/Batch: S298791

Revision: D

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
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CANADA
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www.dartaerospace.com

Date: 09/08/20

130 QC 8	16 pcs	11/17/20	0.00 0.00	QC 2 - 63
				QC 2 - 8
				QC 2 - 66
				QC 2 - 64
				QC 2 - 65
				QC 2 - 5
				QC 2 - 71
				QC 2 - 73
				QC 2 - 69
				QC 2 - 76
				QC 2 - 86
				QC 8 - 12
				QC 8 - 14
				QC 8 - 17
				QC 8 - 20
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				QC 8 - 33
				QC 8 - 35
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				QC 8 - 4
				QC 8 - 44
				QC 8 - 45
				QC 8 - 49
				QC 8 - 58
				QC 8 - 8
				QC 8 - 9
				QC 8 - 68
				QC 8 - 67
				QC 8 - 1 (A)
				QC 8 - 47
				QC 8 - 40
				QC 8 - 52
				QC 8 - 23
				QC 8 - 57
QC 8 - 76				
QC 8 - 61				
QC 8 - 66				
QC 8 - 73				
140 Outsource - 4 - Anodize	16 pcs	12/1/20		ATG001-VC 10
150 Packaging 2-1 - Receive - B4B	16 pcs	12/1/20	0.00 0.00	Packaging 2 - 1 - B4B
				Packaging 2 - 2 - B4B
				Packaging 2 - 3 - B4B
				Packaging 2 - 5 - B4B
				Packaging 2 - 4 - B4B
				Packaging 2 - 6 - B4B
				Packaging 2 - 7 - B4B
				Packaging 2 - 8 - B4B
				Packaging 2 - 9 - B4B
				Packaging 2 - 10 - B4B
				Packaging 2 - 11 - B4B
				Packaging 2 - 12 - B4B
				Packaging 2 - 13 - B4B
				Packaging 2 - 14 -
				ATG001-VC 10

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140 Outsource - 4 - Anodize

150 Packaging 2-1 - Receive - B4B

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2/20/09/08

20 SEP 17 2020

2020-09-09

				B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
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				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
				Packaging 2 - 37 - B4B	
155 QC 6	16 pcs	12/1/20	0.00 0.00	QC 6 - 9	
				QC 6 - 68	DAS
				QC 6 - 61	81
				QC 6 - 40	9-89
				QC 6 - 81	
				QC 6 - 82	
180 Packaging 3-1 - Stock - B4B	16 pcs ✓	12/1/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B ✓	DAS
				Packaging 3 - 4 - B4B	SEP 18 2020 80
				Packaging 3 - 5 - B4B	CCK063 9-89
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
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				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
					SEP 18 2020
190 QC 21 - SA	16 pcs	12/1/20	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	28
				QC 21 - SA - 53	9-89
Part Op 100 - (Bandsaw) Cut Blank at 7.500" Descriptions: 110 - (HAAS CNC Vertical Machine) 1-Machine per folio FB212 DWG REV: <u>D</u> FOLIO REV: <u>18</u> 2- deburr and break all sharp edges 120 - (QC2- Inspect parts off machine FAI/FAIB) 130 - (QC8- Inspect parts - second check) 140 - Issue P/O to ATG: <u>47046</u> AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N					

Certification of Conformity is required

150 - (Receive & Inspect for Damage & Mat'l Certs)

155 - QC6- All purchased or subcontracted products

180 - (Identify as per dwg & Stock Location: _____) ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

190 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
649.5013E	Deflector	10 ft (.625 ea)	100-Bandsaw - 1	B 92313

Job Allocations

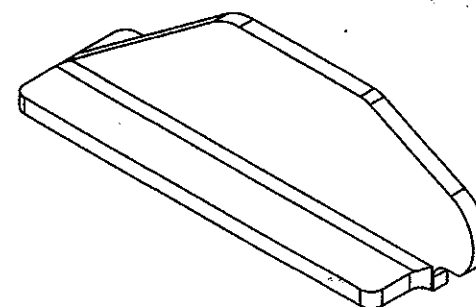
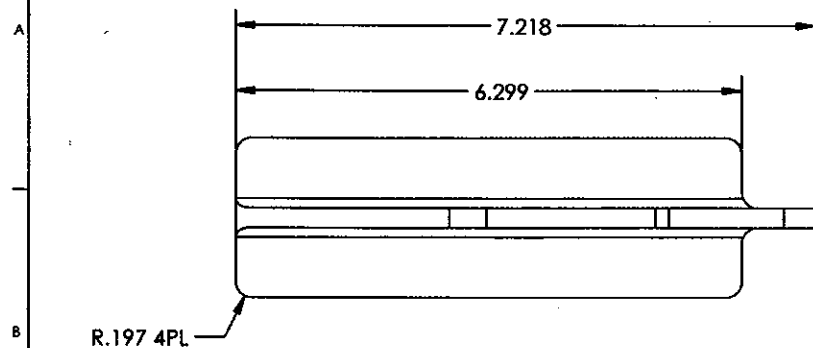
Operation	Component Part	Required	Inventory	Allocated
100-Bandsaw - 1	649.5013E	10	265	0

Part Specifications

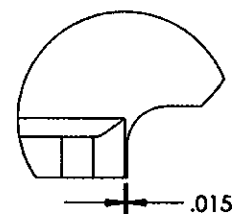
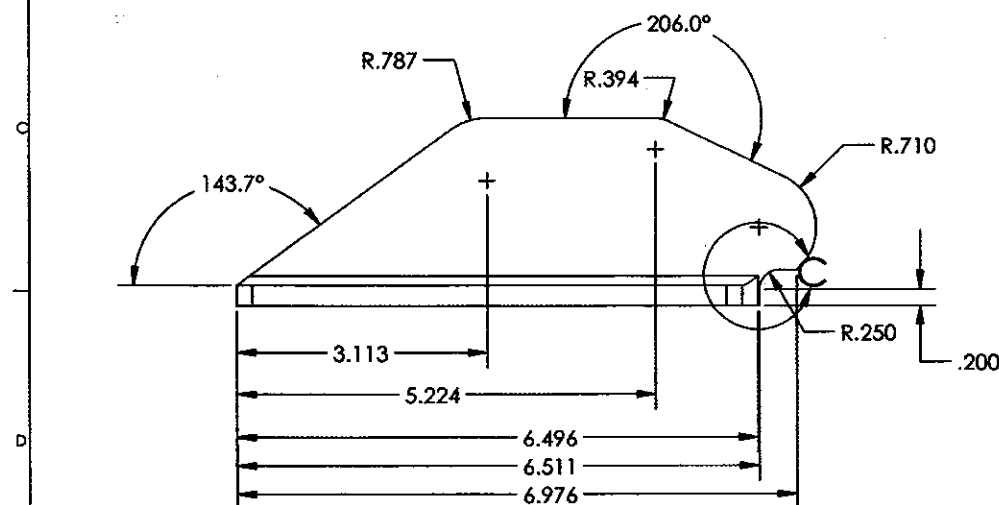
Specifications could not be found.

Plex 8/27/20 11:30 AM dart.lacelle.linda

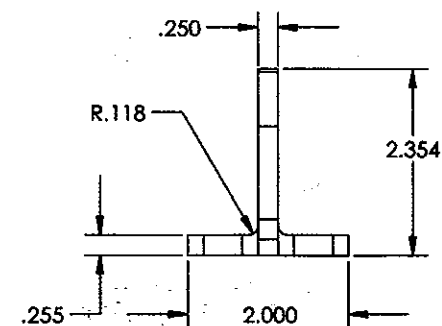
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES DBA DART AEROSPACE. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES DBA DART AEROSPACE IS PROHIBITED.



649.5013



DETAIL C
SCALE 2:1.5



ORIGINAL DATE 11-03-11	3030 ENTERPRISE CT. SUITE A VISTA, CA, 92081 (760)-724-5300
DRAWN BY A. QUINN	CHECKED P. BRAVO
DRAWING APPROVAL P. BRAVO	APICAL INDUSTRIES INC. DBA DART AEROSPACE
CONTRACT NO.	DEFLECTOR
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°	SEE CAGE CODE B 07M26
DWG. NO. 649.5000	REV. D
SCALE: NONE	SHEET 4 OF 5



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB047046**



Supplier: ATG001-VC
A.T.G. Industries Inc
760 INDUSTRIELLE STREET
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB047046
PO Date: 9/9/20
Due Date: 9/22/20
Purchase Order
Revision:
Revision Date:
Issued By: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	212650	RBW6210G00651-6F	RBW6210G00651-6F REV.A	Bolt Guide -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed X4	-	9/22/20	4 pcs	0 pcs	4 pcs	\$20.56/pcs	\$82.24
									SEP 17 2020			
2	209031	649.5013	649.5000 Rev D	Deflector : Various STC's Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N Certification of Conformity is required	Firmed X16	-	9/18/20	16 pcs	0 pcs	16 pcs	\$13.41/pcs	\$214.56
									SEP 17 2020			



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K6A 1K7
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PURCHASE ORDER

POHB047046



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	212651	RBW6210G00751-6F	RBW6210G00751-6F REV.A	M/R Blade Retention Bolt Removal Puller -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed - X4	-	9/22/20	4 pcs	0 pcs SEP 17 2020	4 pcs	\$20.56/pcs	\$82.24
4	212771	649.4811	649.4800 Rev E	Clip : Various STC's Issue P/O: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N Certification of Conformity is required	Firmed - X10	-	9/18/20	10 pcs	0 pcs SEP 17 2020	10 pcs	\$11.41/pcs	\$114.10
5	212537	649.5112	649.5100 Rev D	RH Wiper Deflector : Various STC's Issue P/O to ATG : AS PER DWG 649.5100 1- Black Anodize 2- PRIME, SEE NOTE #2 Certification of Conformity is required	Firmed - X6	-	9/18/20	6 pcs	0 pcs SEP 17 2020	6 pcs	\$18.11/pcs	\$108.66



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PURCHASE ORDER

POHB047046



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6	209033	649.5111	649.5100 Rev D	LH Wiper Deflector : Various STC's Outsource process- Anodize per QSI017 4.1.10.1 - Issue P/O to ATG : AS PER DWG 649.5100 1- Black Anodize as per 2- PRIME AS PER DWG, SEE NOTE #2 Certification of Conformity is required	Firmed	-	9/14/20	8 pcs	0 pcs	8 pcs	\$18.11/pcs	\$144.88
SEP 17 2020												
Line Item Note **RUSH**												
7	212536	647.1710	647.1700 Rev.F	Plate : Various STC's (Outsource process- Anodize per QSI017 4.1.10.1) Issue P/O to ATG : AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N Certification of Conformity is required	Firmed	-	9/18/20	11 pcs	0 pcs	11 pcs	\$32.06/pcs	\$352.66
SEP 17 2020												



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PURCHASE ORDER **POHB047046**



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
8	212562	649.8310	649.8300 Rev N/C	Cutter Body : Various STC's Outsource process- Anodize per QSI017 4.1.10.1 Issue P/O to ATG : 1- Black Anodize as per Dwg 646.9700 2- PRIME AS PER DWG, SEE NOTE #2 Certification of Conformity is required	Firmed X10	-	9/22/20	10 pcs	0 pcs	10 pcs	\$16.31/pcs	\$163.10

SEP 17 2020

Grand Total: \$1,262.44

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Please ensure to send the related invoice to hby_ap@dartaero.com.

Plex 9/16/20 3:01 PM Dart.Guerin.Kimberley



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Pack List

Number: 920831

Date: 16-Sep-20

Ship To

Kimberley Guerin
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.			
16 ea	Part: 649.5013 Deflector Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Batch/Lot#: 5286641 Job: 28115 PO: POHB047046	Rev: D Expiry Date: 5/16/20 Line: 2	DAS 81 9-89
10 ea	Part: 649.4811 Clip Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Batch/Lot#: 5286641 Job: 28117 PO: POHB047046	Rev: E Expiry Date: 5/16/20 Line: 4	
6 ea	Part: 649.5112 RH Wiper Deflector Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Batch/Lot#: 5286641 Job: 28118 PO: POHB047046	Rev: D Expiry Date: 5/16/20 Line: 5	RECEIVED SEP 16 2020 DART AEROSPACE LTD.

Made in Canada.



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 920831

Date: 16-Sep-20

To

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Kimberley Guerin
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
8 ea	Part: 649.5111 LH Wiper Deflector Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Batch/Lot#: 5286641 Job: 28119 PO: POHB047046 Rev: D Expiry Date: 5/16/22 Line: 6		
11 ea	Part: 647.1710 Plate Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils). Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils). Batch/Lot#: 5286641 Job: 28120 PO: POHB047046 Rev: F Expiry Date: 5/16/22 Line: 7		
10 ea	Part: 649.8310 Cutter Body Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Batch/Lot#: 5286641 Job: 28121 PO: POHB047046 Rev: NC Expiry Date: 5/16/22 Line: 8		
CERTIFICATE OF CONFORMANCE			
Made in Canada.			



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 920831

Date: 16-Sep-20

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Kimberley Guerin
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements.		
	Date: <u>SEP 16 2020</u>		
	Certified Signature: _____		
	Receiver Signature: _____		
	A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.		
	Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.		
Made in Canada.			